

## SECTION 083953

### BLAST-RESISTANT DOORS AND FRAMES

**\*\*Note to Specifier\*\*** This specification contains component and configuration options.  
Where indicated, choose the appropriate choice for your specific project requirements

#### PART 1 - GENERAL

##### 1.1 SUMMARY

###### A. Section Includes:

1. **[Single Swing] [and] [Paired Swing with removable mullion]** Blast-Resistant Doors with Frames.
2. Door Hardware.

###### B. Related Sections:

1. Division 03 – Cast-In-Place Concrete.
2. Division 04 – Concrete Unit Masonry
3. Division 05 – Structural Steel Framing.

##### 1.2 SUBMITTALS

###### A. Product Data: Manufacturer's data sheets on each product to be used, including:

1. Preparation instructions and recommendations.
2. Storage and handling requirements and recommendations.
3. Installation instructions.

###### B. Shop Drawings: Provide shop drawings showing layout, profiles, and product components, including anchorage, hardware, and finishes. Include dimensional plans, applicable material specifications, elevations and sections detailing mounting and connections, and load diagrams.

1. Contractor to provide manufacturer with field measurements and mounting structure prior to commencement of shop drawings.

###### C. Calculations: Upon signed finalization and approval of dimensions, mounting location material and configuration, and load requirements;

**\*\*Note to Specifier\*\*** Choose one (1) of the following statements.

1. Submit calculations approved by a qualified engineer, to verify the blast-resistant door's ability to withstand the design loading.

2. Submit stamped calculations by a registered professional engineer from within the state or territory where the project will be constructed or substantially improved, to verify the blast-resistant door's ability to withstand the design loading.

### 1.3 CLOSEOUT SUBMITTALS

- A. Provide Operation and Maintenance data to include methods for maintaining installed products, precautions against cleaning materials and methods detrimental to finishes and performance.

### 1.4 QUALITY ASSURANCE

- A. **Manufacturer Qualifications:** Manufacturer must demonstrate a minimum of five (5) years successful experience in design and manufacture of similar pressure-resistant related closures. Upon request, provide supporting evidence including list of installations, descriptions, name and method of contact.
- B. **Minimum Qualifications:** Manufacturer must demonstrate compliance and certification of a Quality Management System administered by the International Organization for Standardization (ISO). Documentation of current certification status to be provided upon request.
- C. **Welder Qualifications:** Welders Certified in accordance with American Welding Society Procedures for applicable material used in production of specified product.

### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging container with identification markings intact until ready for installation.
- B. Protect materials from exposure to moisture during storage.
- C. Store materials in a dry, warm, ventilated weathertight location. If outdoor storage is required, block materials to store at an incline, to prevent pooling of any moisture and promote runoff. Tarp materials in a tent-like arrangement, elevated above the product with open sides to allow airflow. Store loose or high value components in a dry, controlled environment.
- D. Use caution when unloading and handling product to avoid bending, denting, crushing, or other damage to the product.
- E. When using forklifts, use forks of proper length to fully support product being moved. Consult "Approved for Construction" drawings or consult with factory for proper lift points.

### 1.6 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's indicated limits.

## 1.7 COORDINATION

- A. Conduct site survey and provide to blast-resistant door manufacturer, prior to manufacturer's commencement of shop drawings, the actual site conditions of the mounting location, to include; material type, dimensions and configuration, interferences with mounting surface, or any other condition that may impact the ability of the blast-resistant door to be properly installed.
- B. Coordinate work with other operations and installation of adjacent materials to avoid damage.

## 1.8 WARRANTY

- A. Manufacturer's Standard Warranty: Product to be free from defects in material and workmanship for a period of one (1) year from date of shipment.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Design blast-resistant doors to withstand the types of short-term static pressure loads indicated on "Approved for Construction" drawings. All pressure related loadings are transferred from the blast-resistant barriers to the adjacent mounting structure.
  - 1. Loading Direction:
    - a. Positive Pressure Loading, (pressure loading direction to force door panel towards door frame – "seating").
  - B. Engineer Code Practices: Engineer blast-resistant products to conform to the design requirements that are based on the latest adopted edition of the International Building Code (IBC). LFRD and/or ASD methodologies are applied as appropriate to align with specific project specifications and/or limited published material data.

### 2.2 90 MIN. FIRE RATED PEDESTRIAN BLAST-RESISTANT DOOR WITH FRAME

- A. Description: Hinged, 90 Minute, Fire Rated, Pedestrian Blast-Resistant Door including door frame, door panel, threshold, and door hardware.
  - 1. Approved Manufacturer: PS Public Protection™, which is located at: 1150 S. 48th Street, Grand Forks, ND 58201; Toll Free Tel: 877.446.1519; Email: [4psinfo@psindustries.com](mailto:4psinfo@psindustries.com); Web: [www.pspublicprotection.com](http://www.pspublicprotection.com) or [www.psindustries.com](http://www.psindustries.com)
    - a. Basis of Design Product: Model: APD-Blast
- B. Substitutions: Not permitted.

- C. Single Source Responsibilities: Obtain all blast-resistant doors from single manufacturer.

## 2.3 EQUIPMENT

### A. Products Details:

1. Sealing Requirements: Blast-resistant Door and compression gasket design shall provide an effective barrier against short-term high-pressure situations, to the protection level indicated on drawings.
2. Operation: Provide with latching operable from both sides.
3. Mounting/Load Transfer: Anchor to existing structure. Blast-resistant Door designed for specified directional pressure (and other loads as specified) and will transfer loads to adjacent structure.
4. Frames to be anchored utilizing mechanical, chemical or other framing methods as designed. Manufacturer to include all anchors, and sealants, as designed.
5. Provide rectangular door opening with square corners to facilitate easy passage.
6. Provide continuous, compression gasket which does not require air inflation.

## 2.4 MATERIALS

- A. Exposed sheet metal of door panel and door frame to be formed of the following material type;

**\*\*Note to Specifier\*\* Choose one (1) of the following materials.**

1. Steel: Commercial quality, low carbon steel of appropriate size and strength, welded and structurally bonded.
2. Stainless Steel: Type 316- **[No. 2b]** **[No. 4]** stainless steel of appropriate size and strength, welded and structurally bonded.

- B. Blast-resistant door internal structure and mullion tube to be structural tubes, plates, and formed shapes of the following material type;

**\*\*Note to Specifier\*\* Choose one (1) of the following materials.**

1. Steel: Commercial quality, low carbon steel of appropriate size and strength with welded construction.
2. Stainless Steel Type 304 or 316: stainless steel of appropriate size and strength with welded construction.
3. OPTIONAL: Stainless steel type 316 of appropriate size and strength with welded construction.

- C. Gaskets: Factory mounted, continuous, compressible rubber type, field replaceable. Gasket does not require air inflation.

1. Material: UV resistant EPDM, neoprene and rubber unless otherwise noted.
2. Location: Recessed into door perimeter, no gasket along threshold/walking surface.

- D. Door Frame to be manufactured of the same material type and finish as door panel. Frame to include jambs, header jamb, and threshold members for field locating and installation on structure. Jamb members to be designed and fabricated with appropriate material as required for the loading.
- E. Thresholds to be PS Public Protection™ proprietary threshold:
  - 1. Aluminum: 6000 Series Alloy.
    - a. ADA Compliant threshold (no more than ½” high).
    - b. Gasket-Free walking surface.
- F. Frame Mounting Hardware: Provide anchors, sealant, and water stop, as required.
- G. Operating Hardware: Provide hardware appropriate for the size and weight of the blast-resistant door and loads. Hardware to be factory located on jambs and door panels, as practical. Latching hardware to be as indicated on drawings. Blast-resistant door panel to be factory prepared for applicable latching devices.
- H. Hinges: Provide heavy-duty hinges to meet performance requirements, as listed above.
- I. Finish:

**\*\* Note to Specifier \*\* Choose finish type based on material specified.**

- 1. Steel Shop Finish: Apply the following paint system in accordance with manufacturer recommendations and instructions;
  - a. Primer: One shop coat of manufacturer's standard shop primer (S-W Kemflash Primer).
  - b. Finish: Two shop coats of Standard Industrial Enamel (S-W Industrial and Marine Coatings B54 Series)
- 2. Stainless Steel products to be mill finish, welds are ground smooth, not polished.
  - a. No. 2b, products to be mill finish, welds are ground smooth, not polished.
  - b. No. 4 brushed, welds chemically passivated and cleaned.
- J. Labeling: Each blast-resistant door and frame will be individually identified for matched installation.

## 2.5 FABRICATION

- A. Fit and factory assemble items in largest practical sections, for shipment to site.
- B. Fabricate items with joints tightly fitted and secured.
- C. Supply components required for anchorage of fabrications, unless otherwise noted.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Do not begin installation until mounting substrates have been properly prepared.
- B. If substrate preparation is the responsibility of another subcontractor, notify Architect of uncompleted preparation before proceeding.
- C. Inspect opening for compliance with door manufacturer requirements. Verify open conditions are within required tolerances.

### 3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

### 3.3 INSTALLATION

- A. Install in accordance with manufacturer's installation instructions, "Approved for Construction" drawings, shipping, handling, and storage instructions, and product carton instructions for installation.
- B. Frames must be installed level, square, plumb, and rigid.
- C. Sealants, and grouting to be applied per product application directions and in accordance with manufacturer's instructions, and "Approved for Construction" drawings.
- D. Field Grouting to be completed by appropriate personnel, and in accordance with product application directions, manufacturer's instructions, and "Approved for Construction" drawings.
- E. Tolerances: All dimensional requirements must be in accordance with manufacturer's installation instructions and "Approved for Construction" drawings.
- F. Products to be operated and field verified that sealing surfaces maintain contact at the correct sealing points.
- G. Inspect gaskets for damage, wear, and adhesion. Replace compromised gaskets immediately.
- H. Verify that latching assemblies operate freely and correctly.
- I. Verify all anchorage is in accordance with manufacture's installation instructions and applicable data sheets.
- J. Inspect installation sealants for continuity.

### 3.4 FIELD QUALITY CONTROL

- A. Refer to manufacturer's post-installation inspection checklist and installation tolerances for compliance before completing installation.

### 3.5 CLEANING

- A. Touch-up, repair or replace damaged products or components before Substantial Completion.
- B. Clean all sealing surfaces.

### 3.6 PROTECTION

- A. Protect installed products until completion of project.

END OF SECTION